Value Creation in the Digital Economy Industry 4.0 - Convergence of IT and OT

Philippe GEOFFROY Industry 4.0 Head for France January 2016





ARE YOU READY FOR THE DIGITAL ECONOMY?



Video on Youtube : <u>https://www.youtube.com/watch?v=m3jV6tebTv0</u>



88%

of the FORTUNE 500 companies have DROPPED from the index between 1955 and 2014

Why now?

Enablers for Digitization

Hyperconnectivity

Smarter World

Cloud Computing



Big Data Capabilities

Industrie 4.0 – What is it?

Lot Size 1

Self Organizing Production

P.

Performance Management

Big Data

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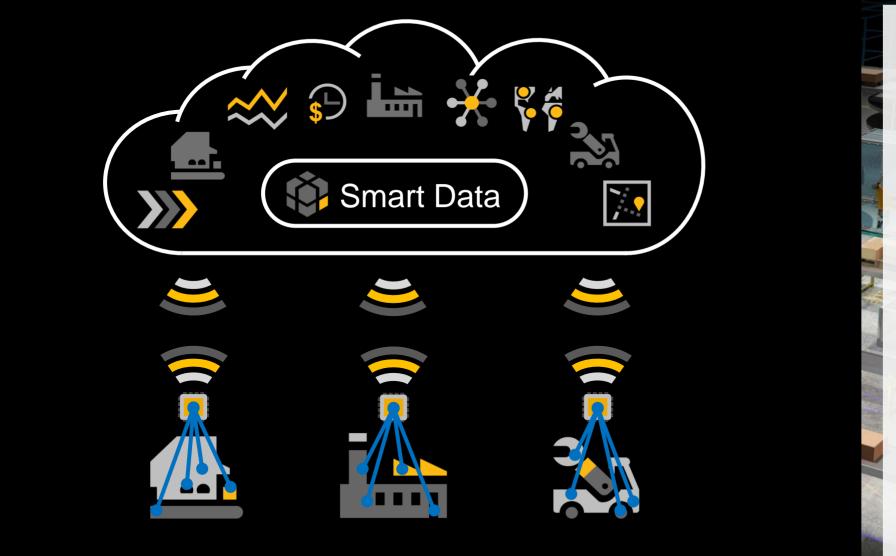
Autonomous Systems

Cyber Physical Systems

Connected Machines

Integration Interaction Intelligence

The fourth Industrial revolution based on cyberphysical systems

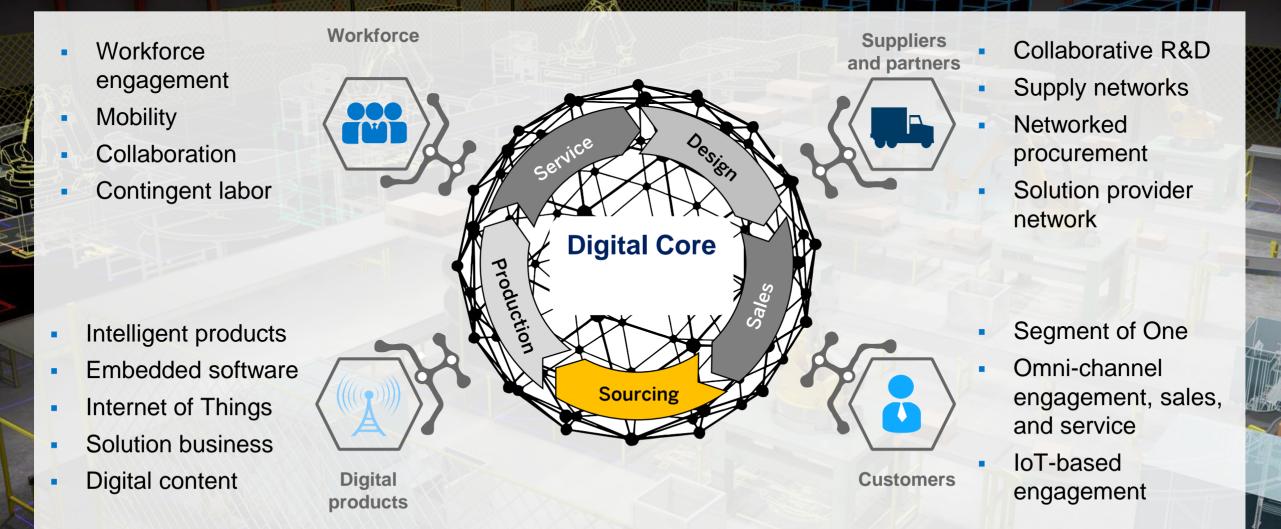


Enablers: 1. Mobile networked computing Embedded software Ubiguitous computing Unlimited network access 2. Cloud Platforms Performant Secure Available 3. Big data capabilities IoT optimized data acquisition

- Event streaming
- Geo spatial
- Predictive



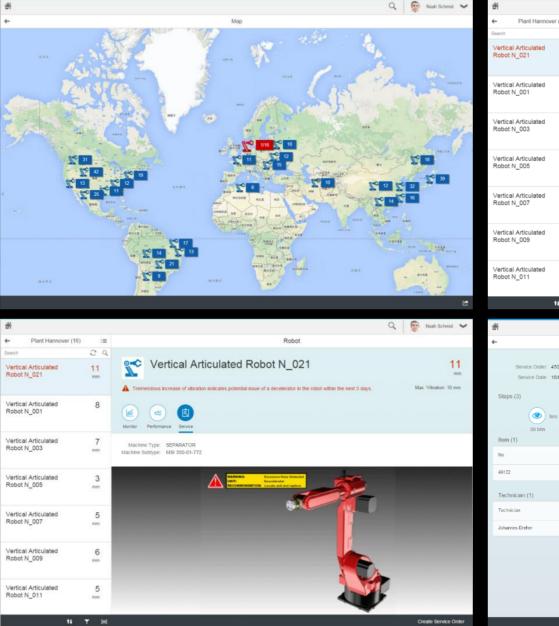
SAP Point of View: A simple Systems **Architecture for t**he Digital Manufacturing Company



SAP's Portfolio for the Digital Manufacturing Company



Show the value

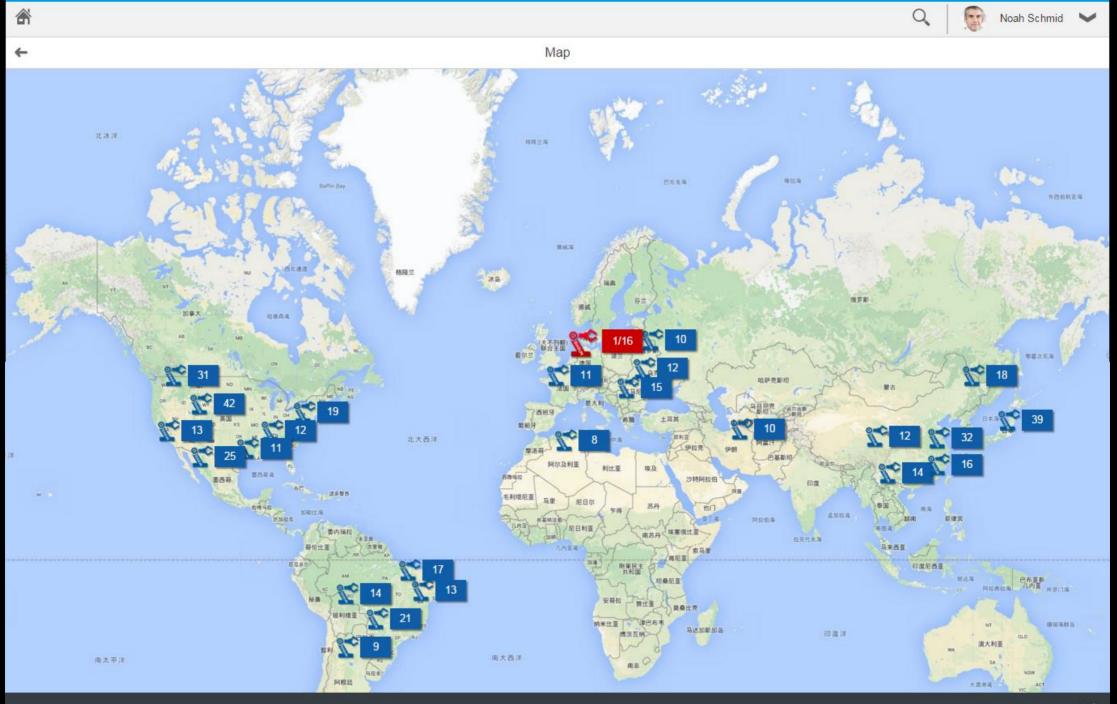


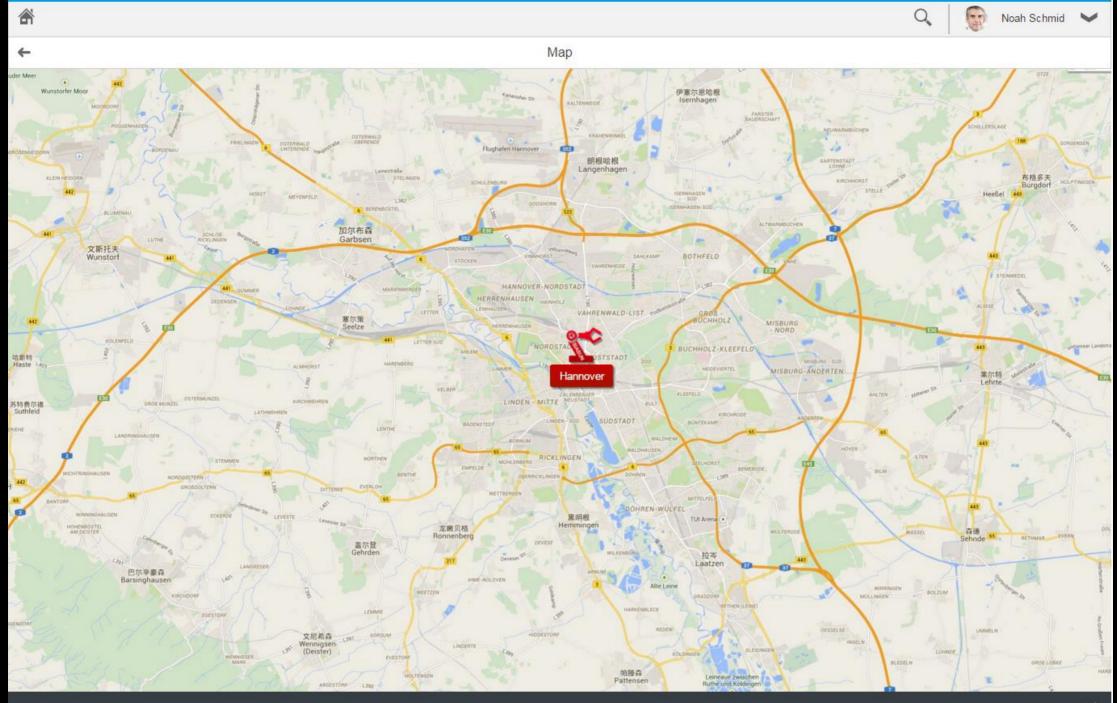
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Plant Hannover (16	i) :≡	Robot		AGD:	
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tical Articulated bot N_001	8	Monter Performance Service			
tical Articulated bot N_003	7 mm	Vibration of Decelerator			
tical Articulated bot N_005	3 mm	12			
tical Articulated bot N_007	5 mm	(uu) vorteant 4			
tical Articulated bot N_009	6 mm		280	320 36	60
tical Articulated bot N_011	5 mm	Time (s)			
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			Q,	Noah Schmid	<
		Service Order			
Service Order: 45000 Service Date: 18/03/3		Customer Name: CeBit Automation Description: Tremendous Location: Trammplatz 2 30159 Hannover	s increase of vib ecelerator.	ation indicates cause	•
30 Min (1)	lecelerator can t	e reused. 30 Replace decelerator. 30 V Test the decelerator. 40 Min 40 Min			

30 Min	See if decelerator can be reused.	>>> Repla	ace decelerator. 339	Test the decelerator.	
Item (1)					
No.	Description	Q	Quantity	Delivery Date	Status
49122	Decelerator Type 47/15		1	16/03/2015	🗸 Available
Technician (1)					
Technician	Rating	Lead Time	Skill	Hourly Rate	Status
Johannes Dreher	★★★★★ (196)	2 Days		35 EUR	Recommend

Save

Imagine a Producer of industrial robots





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← Plant Hannover (16)	:=	Robot
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Vertical Articulated Robot N_021	11 mm	Vertical Articulated Robot N_021
		Tremendous increase of vibration indicates potential issue of a decelerator in the robot within the next 3 days. Max. Vibration: 10 mm
Vertical Articulated Robot N_001	8	Monitor Performance Service
Vertical Articulated Robot N_003	7 mm	Vibration of Decelerator
Vertical Articulated Robot N_005	3 mm	12 10 F 8
Vertical Articulated Robot N_007	5 mm	4 Vibration (jm) 4 4
Vertical Articulated Robot N_009	6 mm	$\begin{array}{c} 2 \\ 0 \\ 0 \\ 0 \\ 40 \\ 80 \\ 120 \\ 160 \\ 200 \\ 240 \\ 280 \\ 320 \\ 320 \\ 360 \end{array}$
Vertical Articulated Robot N_011	5 mm	Time (s)

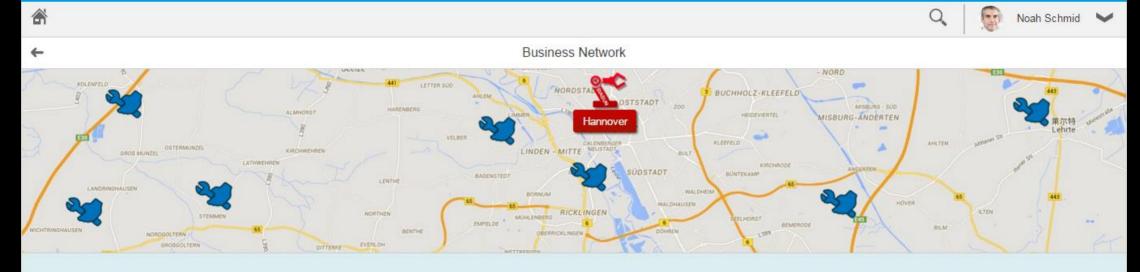
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		A Tremendous increase of vibration indicates potential issue of a decelerator in the robot within the next 3 days.	Max. Vibration: 10 mm
Vertical Articulated Robot N_001	8	Monitor Performance Service	
Vertical Articulated Robot N_003	7 mm	Machine Type: SEPARATOR Machine Subtype: MSI 350-01-772	
Vertical Articulated Robot N_005	3 mm	WARNING: Excessive Wear Detected UNIT: Descelerator RECOMMONDATION: Locate unit and replace	
Vertical Articulated Robot N_007	5 mm	Proceed to Visual Work Instruction Decelerator Replacement -001	
Vertical Articulated Robot N_009	6 mm		
Vertical Articulated Robot N_011	5 mm		
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Vertical Articulated Robot N_021	11 mm	Vertical Articulated Robot N_021
		Tremendous increase of vibration indicates potential issue of a decelerator in the robot within the next 3 days. Max. Vibration: 10 mm
Vertical Articulated Robot N_001	8	Monitor Performance Service
Vertical Articulated Robot N_003	7 mm	Vibration of Decelerator Estimated
	•	Today Failure
Vertical Articulated Robot N_005	3 mm	80 FORECAST
Vertical Articulated Robot N_007	5 mm	원 60
		40
Vertical Articulated	6	20
Robot N_009	mm	0
Vertical Articulated	5	0301 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31
Robot N_011	mm	Fault
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←	Se	ervice Order		
Service Order: 4500017982 Service Date: 18/03/2015	Customer Name: CeBIT A Location: Tramm	Automation platz 2 30159 Hannover	Description : Tremendous issue of a de	increase of vibration indicates cause celerator.
Steps (3) See if decelerator can be reused 30 Min Item (1)	d. >>> Replace deceler 40 Min	rator. >>> 40 Min	Test the decelerator.	
No. Description	Quantity		Delivery Date	Status
49122 Decelerator Type 4	7/15 1		16/03/2015	Available
Internal Technician (0 / 2)				
Technician Rating	Lead Time	Skill	Hourly Rate	Status
Reinhard Kuntze ★★★★★ (35)	15 Days		45 EUR	🗙 Not Match
Bernd Schreiner	7 Days		37 EUR	🗙 Not Match

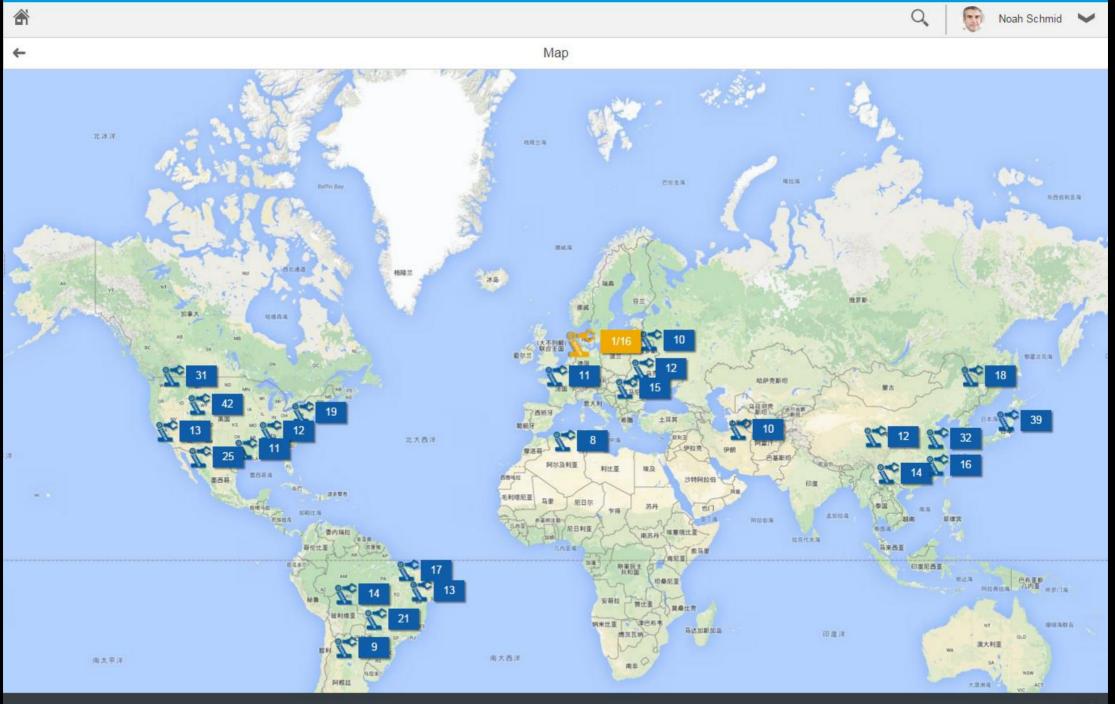


Technician - External Vendor (5 / 39)

Technician	Supplier Name	Rating	Avg. Lead Time	Distance	Skill	Hourly Rate	Status
Johannes Dreher	Talent onDemand	***** (196)	2 Days	19 km		35 EUR	Recommend
Frank Zimmermann	Talent onDemand	**** (271)	3 Days	45 km		32 EUR	V Match
Thomas Maie	EVF Global	***** (221)	2 Days	45 km		31 EUR	V Match
Gerald Wagner	EVF Global	***** (172	3 Days	38 km	 1	28 EUR	✓ Match
Jochen Lang	Talent onDemand	***** (273	2 Days	42 km		32 EUR	✓ Match
Friedrich Busch	ManPower Co.	★★★★★ (156)	3 Days	55 km		30 EUR	🗙 Not Match
Albrecht Schrempf	EVF Global	★★★★★ (244	18 Days	69 km		32 EUR	🗙 Not Match
Anton Tischler	ManPower Co.	★★★★★ (116)	15 Days	45 km		33 EUR	🗙 Not Match
Ingo Bach	EVF Global	★★★★★ (191)	15 Days	62 km		33 EUR	🗙 Not Match

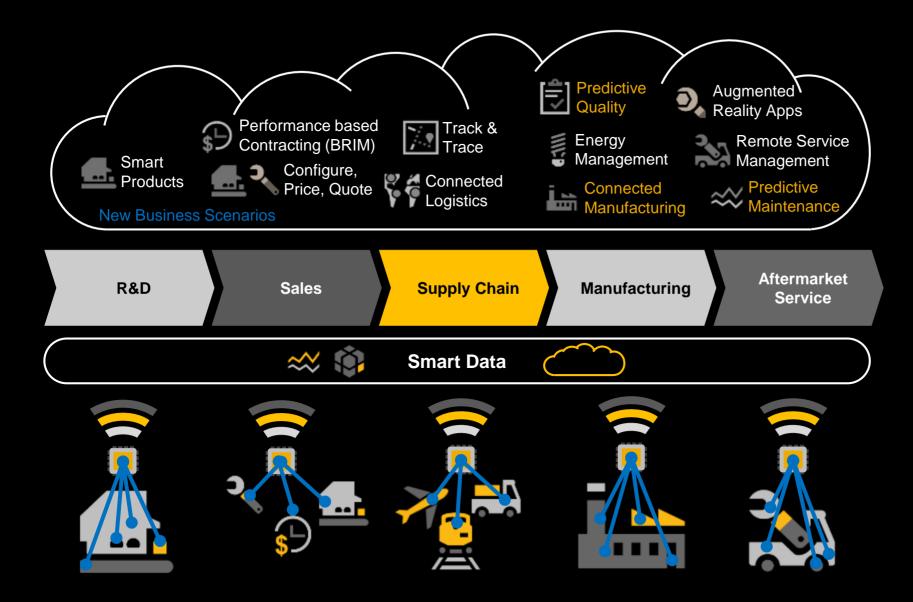
畲				0,	💿 Noah Schmid 🖌
←		Servi	ce Order		
Service Order: 45000 Service Date: 18/03/		Customer Name: CeBit Auto Location: Trammplat		Description : Tremendous increase of v issue of a decelerator.	vibration indicates cause
Steps (3) See if o 30 Min Item (1)	decelerator can be reused.	Replace decelerate	or. Solution Test the 40 Min	e decelerator.	
No.	Description	Quantity		Delivery Date	Status
49122	Decelerator Type 47/15	1		16/03/2015	✓ Available
Technician (1)					
Technician R	Rating	Lead Time	Skill	Hourly Rate	Status
Johannes Dreher	★★★★★ (196)	2 Days		35 EUR	💼 Recommend

		Q. 1	👔 Noah Schmid 🖌
←	Service Order		
Service Order: 4500017982 Service Date: 18/03/2015	Customer Name: CeBit Automation Location: Trammplatz 2 30159 Hannover	Description : Tremendous increase of vibra issue of a decelerator.	ation indicates cause
Steps (3) See if decelerator can be reused. >>> 30 Min Item (1)	Message Service order 4500017982 has been sent to Johannes	ecelerator.	
No. Description	Dreher.	Delivery Date	Status
49122 Decelerator Type 47/15		16/03/2015	✔ Available
Technician (1)	OK Cancel		
Technician Rating Lo	ead Time Skill	Hourly Rate	Status
Johannes Dreher ★★★★★ (196)	2 Days	35 EUR	Recommend



Avoid Equipment Downtime Increase your Service level Improve Customer Satisfaction

Value creation through deep process and data integration



Value Creation through:

1. Product Innovation

- IoT-enabled products and solutions.
- Extended product and solution portfolio.

2. Process Innovation

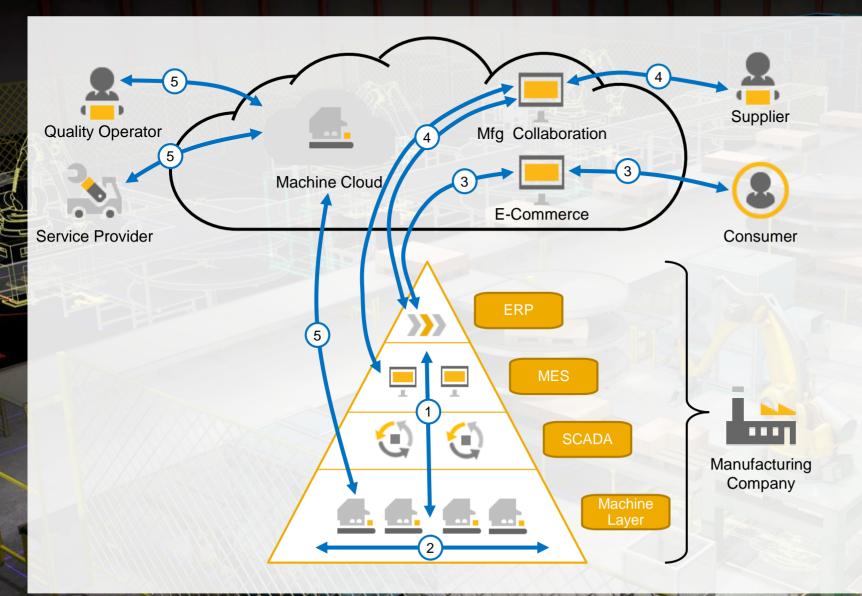
- Adaptive logistics
- Resilient production
- Energy management
- Predictive maintenance and service

3. Business Model Innovation

>>

- Serving the "Segment of One".
- Performance and usage based contracting and billing.

Connected Manufacturing - 5 Scenarios of "Connectedness"



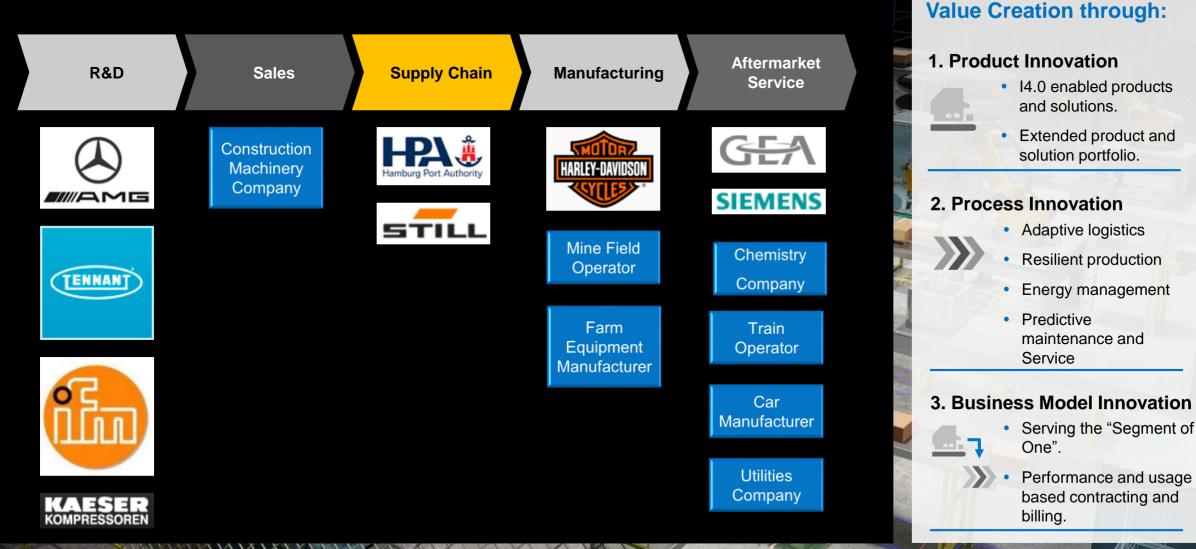
5 Scenarios:

- 1. Shop floor to Top floor Intra company vertical integration
- 2. Machine to Machine Autonomous machines
- **3. eCommerce Integration** Direct integration of online configuratiors

4. Manufacturing Collaboration

- Visibility
- Genealogy
- Quality
- Kanban / Direct replenishment
- 5. Machine Cloud
 - Predictive maintenance
 - Predictive quality

Leading companies are moving ahead



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based contracting and

100 A

Connected Manufacturing:



Company

Harley-Davidson is a legendary motorcycle manufacturer.



Process Innovation

- Each bike is customized individually
- IoT-powered manufacturing planning and execution

SAP APO \leftrightarrow SAP MII \leftrightarrow SAP ME \uparrow Shop floor SAP ERP

Benefits

- Costs: -7%
- Delivery time down from 21 days to 6 hours
- Agility and predictiveness
- Improved quality

Situation: Need to optimize manufacturing processes in a completely rebuilt factory, making one factory out of five.

Solution

SAP ERP

SAP APO

- SAP Manufacturing Integration and Intelligence (MII)
- SAP Manufacturing Execution (ME)
- Integration of shop floor equipment like cranes

SAP Predictive Maintenance and Service: GEA

Company

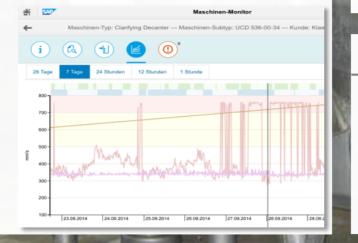
GEA, the leading manufacturer of separators and decanters for industrial usage.



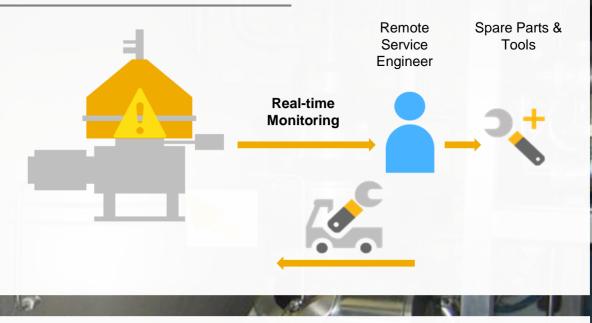
Situation: lacking service contract compliance

Solution

- SAP HANA Cloud Platform
- SAP Predictive Maintenance & Service Cloud Edition
- ifm adaptor
- SAP IoT connector
- SAP CRM Service



Process Innovation



- Service execution based on real-time machine data
- Increased machine uptime
- Improved service contract compliance
- Higher service productivity

IoT-Powered Customer Service: KAESER

-

Company

Kaeser Compressors is one of the largest providers of compressed air systems and compressed air consulting services.

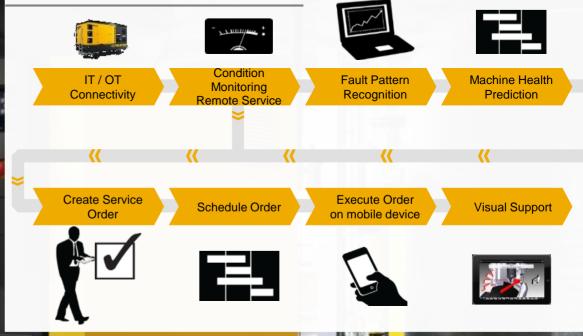
Situation: changed the business model from selling compressors to selling compressed air through the *Sigma Air Utility* service.

Solution

- Compressors equipped with sensors
- SAP Predictive Maintenance & Service with Machine Health Fact Sheet
- SAP HANA
- SAP CRM Service on HANA



Process Innovation



- IoT as an enabler for the new business model
- Improved availability of compressor stations
- Move from unplanned to planned maintenance

Connected Logistics: Port of Hamburg

Company

The Hamburg Port Authority is managing the Hamburg port.

Situation:

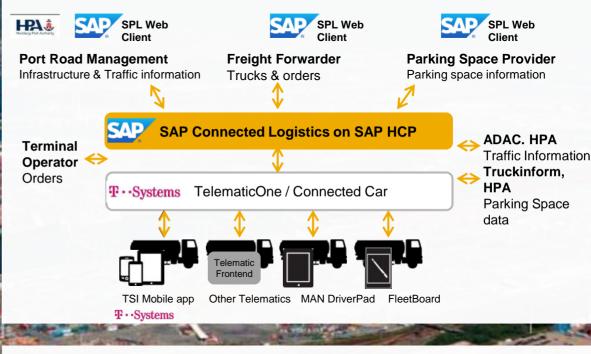
- Geographical limitations and constantly growing container throughput
- No transparency through data overflow

Solution

- Location sensors on trucks and trailers
- T-Systems telematic solutions
- Data sources for real-time information like traffic
- HPA solution: smartPORT logistics (SPL)
- SAP HANA Cloud Platform
- SAP Connected Logistics



Process/Technology Innovation



- More efficient operations higher throughput
- Less idle times for truck drivers
- Less traffic jams

Smart Products:



Company

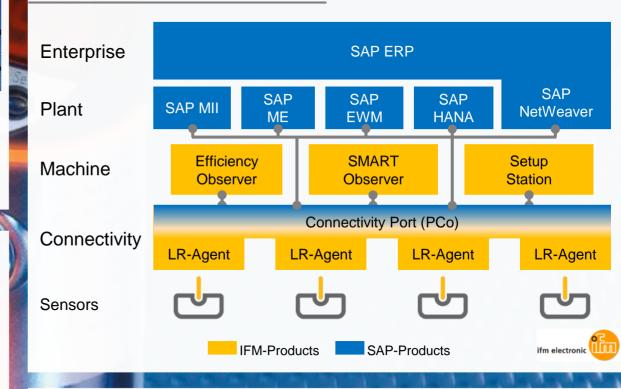
ifm electronic, an industrial automation technology manufacturer and producer of sensors

Situation: intention to grow the business through builtin SAP integration

Solution

- SAP Plant Connectivity (PCo), embedded in the ifm product *Connectivity Port*
- Providing integration to SAP solutions like
- SAP MII/ME
- SAP Business Suite
- SAP HANA
- **Business model: OEM**

Technology Innovation



Benefits

- Add value to the technology offering
- Expand the business through innovation

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Cloud for Industry: **SIEMENS**

Company

Siemens AG (industry sector), the leading global producer of Industry Automation and Drive Technologies

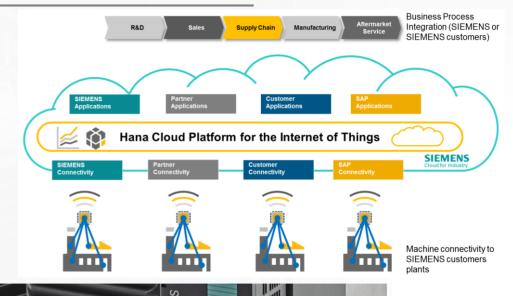


Situation: Siemens wants to offer an open cloud-based platform as a basis for an industrial ecosystem. This will enable OEMs, application developers and customers to integrate devices and to offer data based services.

Solution

- Siemens Industrial Service Backbone (ISB)
- HANA Cloud Platform
- SAP analytical tools and apps
- IoT apps from Siemens and partners
- Business model: OEM PaaS

Technology and Business Innovation



- Combine the best of both worlds
- A unique, end-to-end and global IoT offering for OEMs, app developers and industrial customers
- Set a new industrial standard to access and make sense of machine data





Company

Still is a leading supplier of forklift trucks, platform trucks and tractors plus the latest intra-logistics systems.



Situation: Still is evolving from a pure product to a services company.

Solution

- Still cubeXX concept forklift truck
- SAP HANA Cloud Platform
- SAP Extended Warehouse Management (EWM)
- Mobile app for warehouse worker



Process/Technology Innovation

- The on-board IoT connector connects the forklift truck with cyber physical systems and cloud apps.
- The warehouse worker uses a smart device to manage tasks between people and machines.
- A 3D picture of the environment is used for orientation and the truck positioning.
- The truck directly receives warehouse tasks from SAP EWM.

- Efficient, fast and save logistics processes
- Reduced time effort for material handling
- Also applicable for fleet management optimization

IoT-optimized Engine Testing:



Company

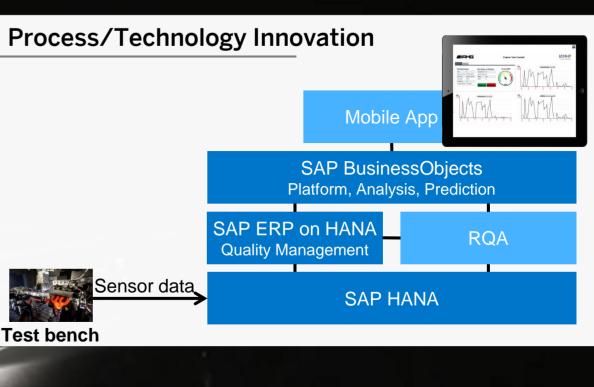
In line with its motto "Driving performance", Mercedes-AMG develops high performance cars.



Situation: Engine testing is a costly and data-intensive process. While most engine failures occur within minutes, failed tests could not be identified until after completion, resulting in hours of lost time and resources.

Solution

- IoT-enabled test bench
- SAP HANA to manage sensor data
- SAP ERP on HANA for Quality Management
- Real-Time Quality Assurance solution (RQA)
- SAP Business Objects products for analysis
- Mobile app for engineers



- >76% improved processes
- 94% faster runtimes
- 1 day equivalent increase in weekly testing capacity

Re-Imagine Business with IoT and Big Data: Tennant

Company

Tennant Company provides cleaning machines and solutions.



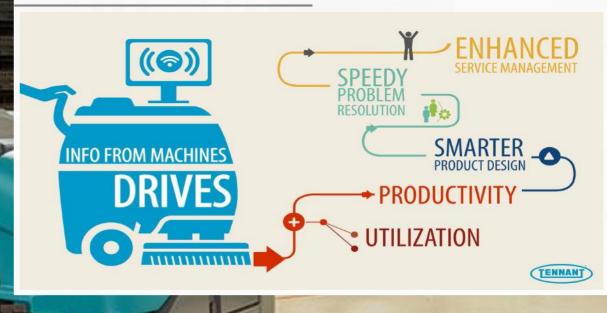
Situation: Need to differentiate from competition to realize future growth plans.

Solution

- ILS Technology: sensors and device management
- SAP HANA Platform
- Asset management portal on SAP HANA, combining machine and ERP data
- SAP BusinessObjects dashboards



Process Innovation

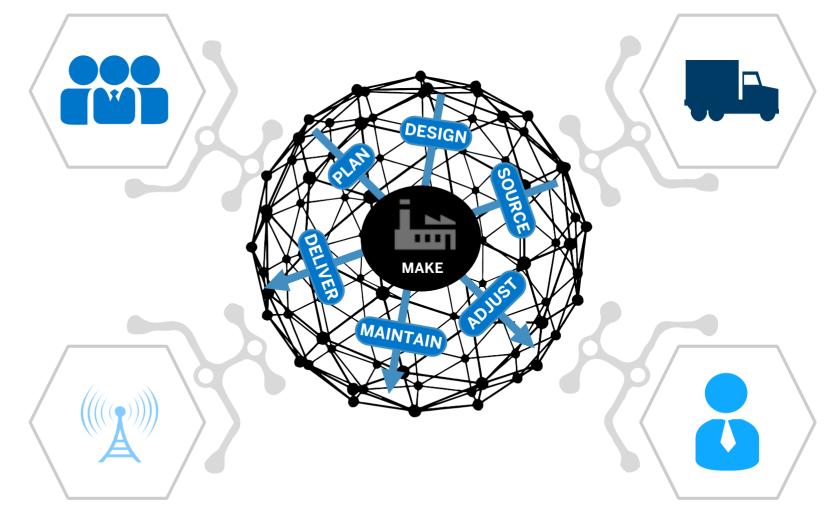


TENNANT

- Competitive advantage through IoT-based offering
- Customer satisfaction and retention
- Higher asset availability and transparency
- Cost reduction

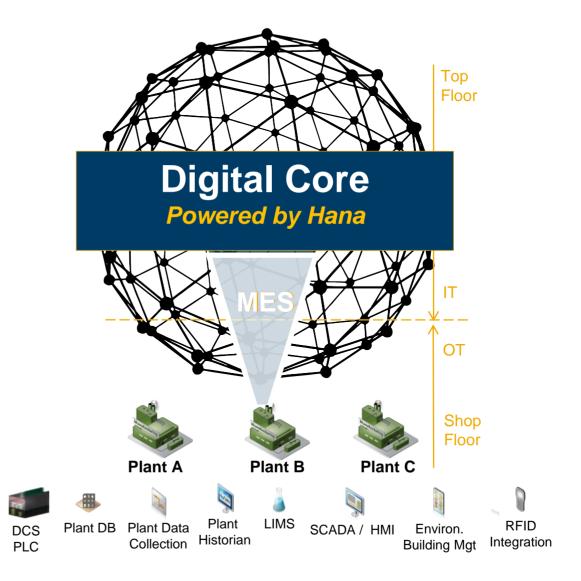
The Digital Factory at the heart of the Digital Transformation

For Manufacturing Industries, becoming truly Digital implies to understand and leverage all drivers from the ongoing 4th Industrial Revolution, the epicenter of which is the Factory



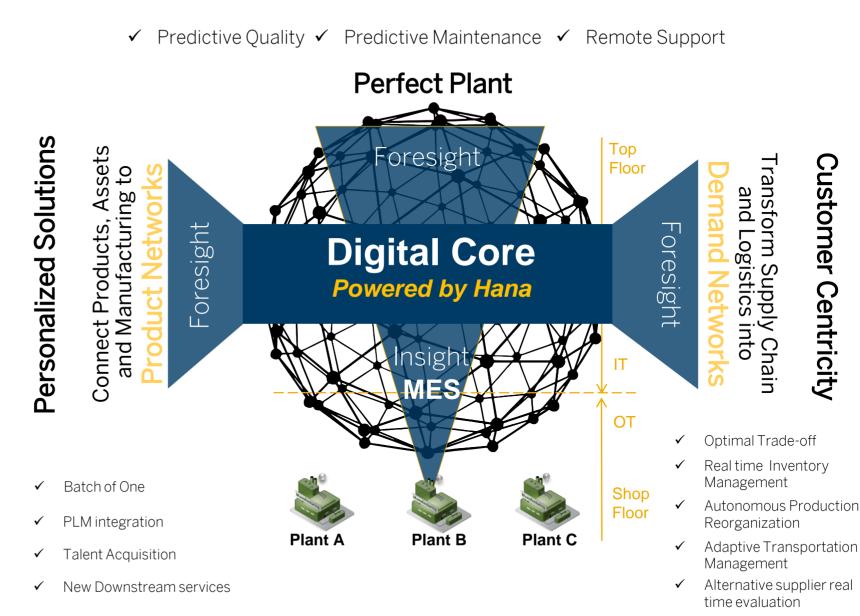
The Digital Factory at the heart of the Digital Transformation

Hana as the Digital Backbone bridging IT and OT The Digital Core relies on elastic, unified agnostic **computing** power capable to **reveal** low level signals from discrete information, make sense of it through **meaningful visualization** and process **complex events** in order to **take proper action** – starting with the plant



The Digital Factory at the heart of the Digital Transformation

SAP Perspective on how Digital or the Industrial Internet Enables the Perfect Plant



✓ Customer Centric

Thanks / Merci

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Appendix: IoT / I4.0 Videos

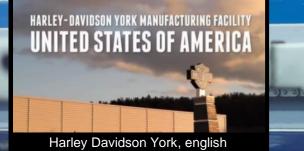


Videos 1



HMI 2014 short, english

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HMI 2014 long, english

AP Co-Innovation Lab

elster

FESTO



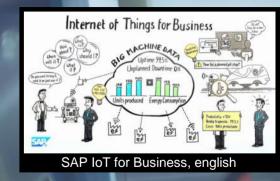
AR Service Technician App, english





Predictive Maintenance and Service for Wind Turbines



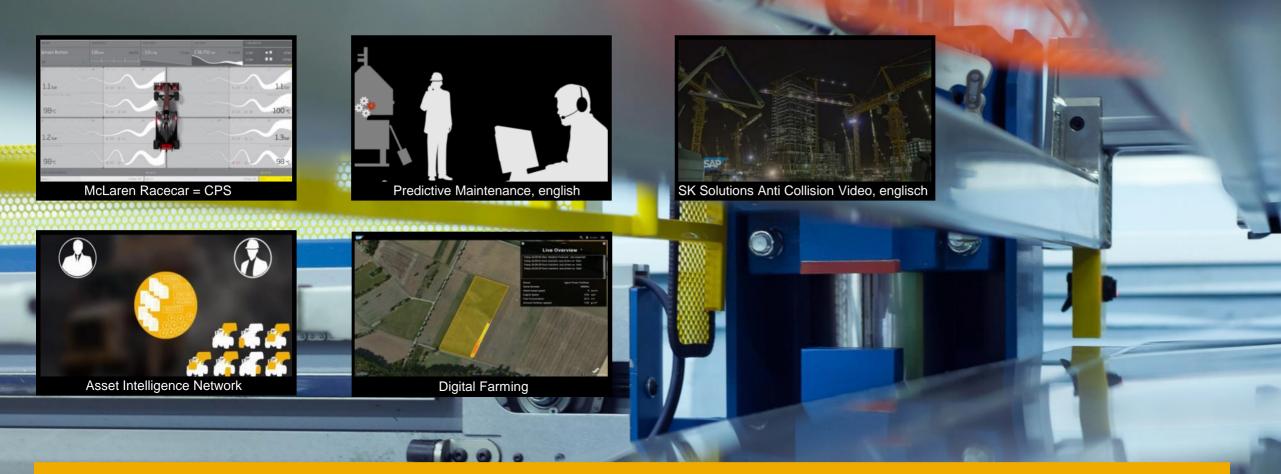






SAP BMW Connected Car, english

Videos 2



And more here: https://www.youtube.com/user/SAPInternetofThings/videos